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CDSW

Vertically Staged

Self Priming Centrifugal Pumps

Ultra V Basic Pump w/UltraMate Second Stage



Model VS3A60-B

Size 4" x 3"



PUMP SPECIFICATIONS

Size: 4" x 3" (102 mm x 76 mm).* Pump Casings: Gray Iron No. 30.†

Maximum Operating Pressure 249 psi (1717 kPa).**

Semi-Open Type, Two Vane Impellers: Ductile Iron No. 65-45-12. Handles 2-1/2" (63,5 mm) Diameter Spherical Solids. Impeller Shafts: Alloy Steel No. 4140.

Self-Cleaning Replaceable Wear Plates: Carbon Steel No. 1015.†

Shimless Adjustable Cover Plates: Gray Iron No. 30.

Suction Flange: Gray Iron No. 30.

Bearing Housings: Gray Iron No. 30.

Seal Plates: Gray Iron No. 30.

Shaft Sleeves: Alloy Steel No. 4130.

Radial and Thrust Bearings: Open Double Ball.

Bearing and Seal Cavity Lubrication: SAE No. 30 Non-Detergent Oil. Gaskets: Buna-N, Compressed Synthetic Fibers, Vegetable Fiber, PTFE,

Cork, and Rubber.

O-Rings: Buna-N.

Transition Chamber: Ductile Iron No. 65-45-12.†

Hardware: Standard Plated Steel.

Brass Pressure Relief Valves. Bearing and Seal Cavity Oil Level Sight Gauges.

Optional Equipment: Automatic Air Release Valve. High Pump Temperature Shutdown Kit. Stainless Steel/G-R Hard Iron Impellers and Wear Plates. 120/240 Volt Casing Heater.

*Optional Gray Iron No. 30 Flange Kits Available as Follows (See Price Sheets):

3" 125# Female NPT Discharge Flange Kit.

† Gorman-Rupp Patented/Patent Pending Feature.

4" and 3" ASA Suction/Discharge Spool Flange Kits.

100 mm and 80 mm DIN 2527 (PN 16) Suction/Discharge Spool Flange



Ultra V Basic Pump



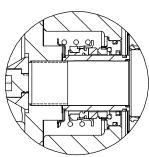
SEAL SPECIFICATIONS

Cartridge Type, Mechanical, Oil-Lubricated, Double Floating, Self-Aligning. Silicon Carbide Rotating and Stationary Faces. Stainless Steel No. 316 Stationary Seat. Fluorocarbon Elastomers (DuPont Viton® or Equivalent). Stainless Steel No. 18-8 Cage and Spring. Maximum Temperature of Liquid Pumped, 160°F (71°C). †**

**Consult Factory for Applications Exceeding Maximum Pressure and/or Temperature Indicated.

PUMP CASING COVER BALL BEARINGS PLATE WEAR PLATE PRESSURE RELIEF VALVE IMPELLER SHAFT IMPELLER LIP SEALS **TRANSITION PORT SEAL ASSEMBLY CHAMBER** SUPPORT BRACKET **SUCTION PUMP CASING FLANGE SEAL PLATE BALL BEARINGS COVER PLATE** PRESSURE-**IMPELLER RELIEF VALVE SHAFT WEAR PLATE** LIP SEALS **SEAL ASSEMBLY IMPELLER**

SEAL DETAIL





THE GORMAN-RUPP COMPANY ● MANSFIELD, OHIO

SEAL PLATE

GORMAN-RUPP OF CANADA LIMITED ● ST. THOMAS, ONTARIO, CANADA

www.grpumps.com

Specifications Subject to Change Without Notice

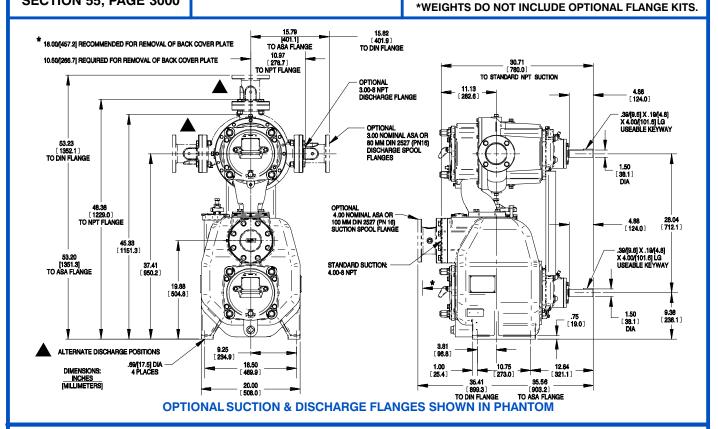
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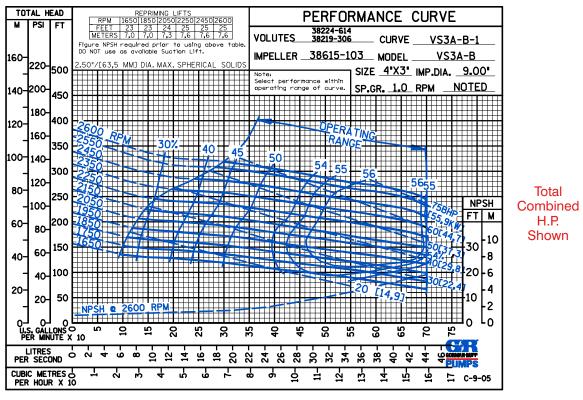
Specification Data

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APPROXIMATE DIMENSIONS and WEIGHTS

NET WEIGHT: 1120 LBS. (508 KG.)* SHIPPING WEIGHT: 1195 LBS. (542 KG.)* **EXPORT CRATE:** 53 CU. FT. (1,5 CU. M.)







THE GORMAN-RUPP COMPANY ● MANSFIELD, OHIO

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